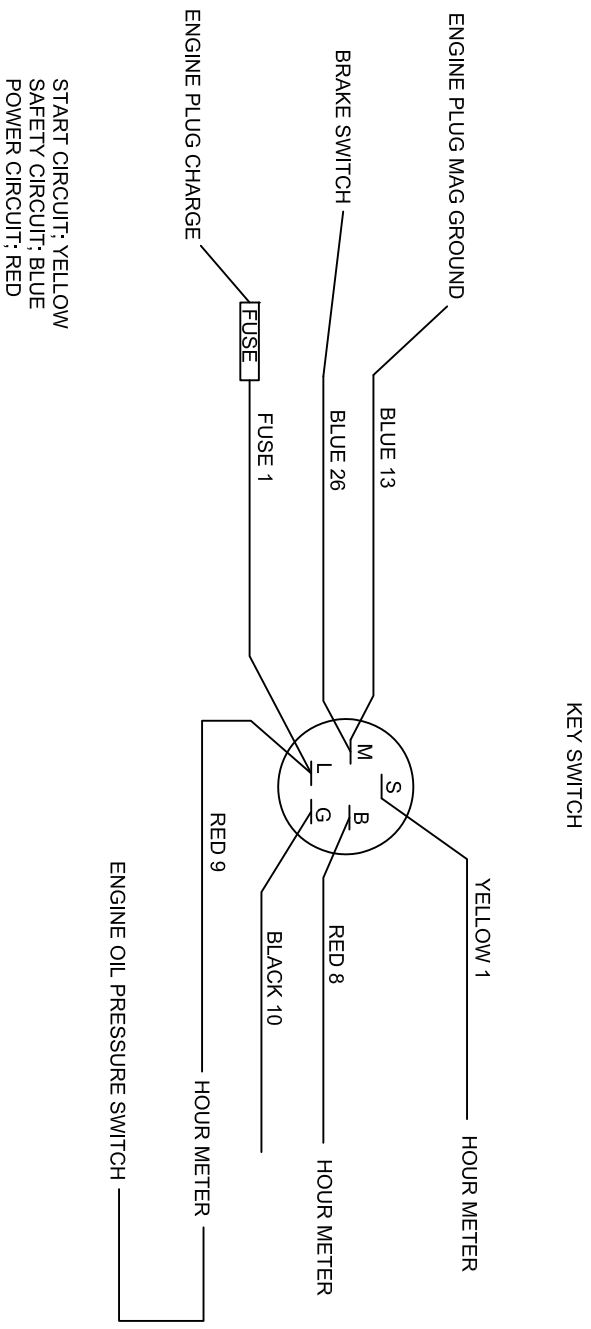


POSITION	CIRCUIT "MAKE"
1. OFF	G + M
2. RUN	B + L
3. START	B + L + S



START CIRCUIT: YELLOW
 SAFETY CIRCUIT: BLUE
 POWER CIRCUIT: RED

NOTE: ALL SWITCH DIAGRAMS
 ARE SHOWN FROM WIRE SIDE