



Installation Instruction

Instruction: 6904948

Product: BOBCAT UTILITY WORK MACHINE

Subject: STEP KIT

Kit Number	7135575
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MODEL	SERIAL NUMBER
5600	A0W111001 & Above A94Y11001 & Above AHG811001 & Above
5610	A7Y711001 & Above APFB11001 & Above B2LH11001 & Above

ESTIMATED INSTALLATION TIME: 1.25 HOURS.*

***Approximate time only; actual time may vary.**

To avoid duplication, instructions may refer you to the Operation & Maintenance Manual or the Service Manual for more detailed instructions.

Read this instruction completely to become familiar with the procedures before beginning the installation.

Use the following procedure to install this kit.

Lift and block the machine. (Refer to the Service Manual for the correct procedure.)

WARNING

AVOID INJURY OR DEATH

Wear safety glasses to prevent eye injury when any of the following conditions exist:

When fluids are under pressure.

Flying debris or loose material is present.

Engine is running.

Tools are being used.

W-2019-0907

The front edge of the cab mount bracket (Item 1) [Figure 1] is used as the initial reference point.

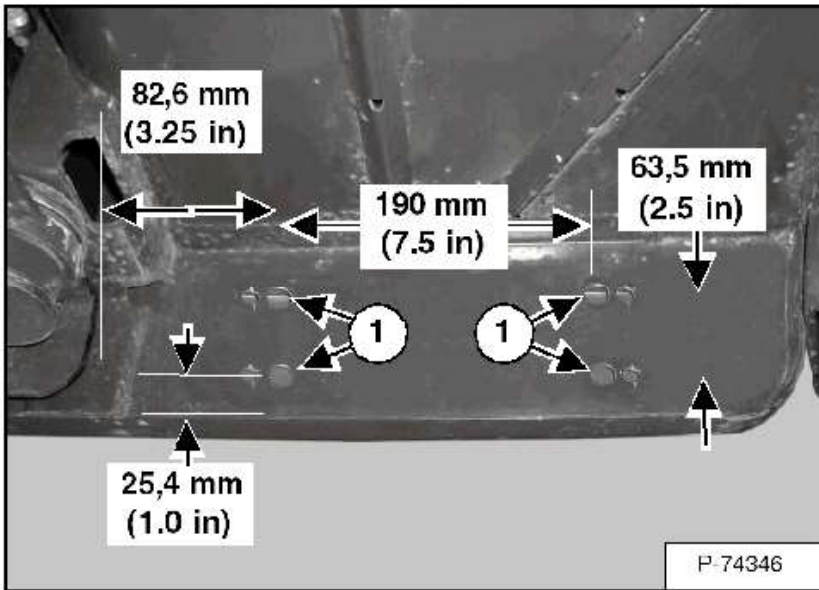
Use the dimensions shown to mark the hole locations as shown in [Figure 1] .

Drill the mark locations (Item 2) [Figure 1] to 12,7 mm (0.5 in) diameter.

NOTE: The holes are drilled through the inner plate of the cab structure only.

NOTE: The photo in [Figure 1] is shown below the operator side of the machine. The procedure is the same when installing on the passenger side of machine.

Figure 2

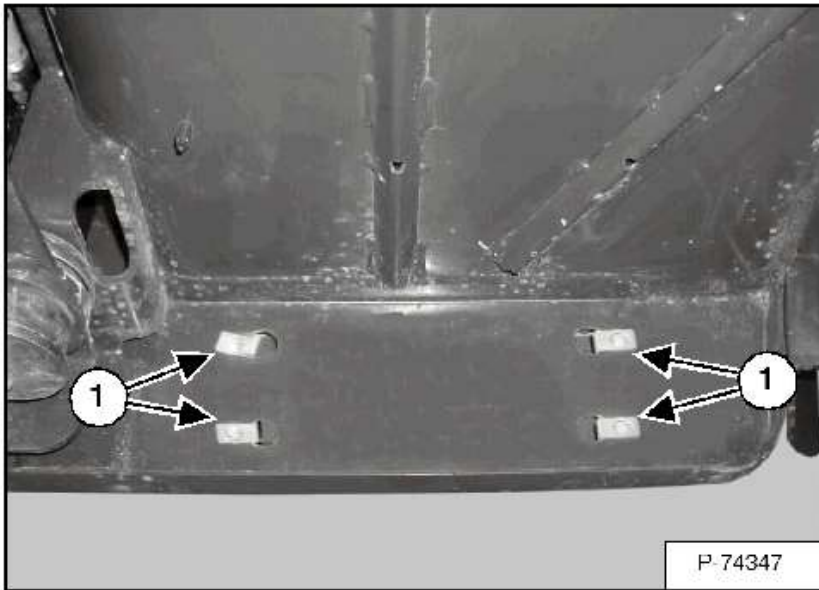


Use the dimensions shown to mark the hole locations as shown in [Figure 2] .

Drill the mark locations (Item 1) [Figure 2] to 19 mm (0.75 in) diameter.

NOTE: The holes are drilled through the inner plate of the cab structure only.

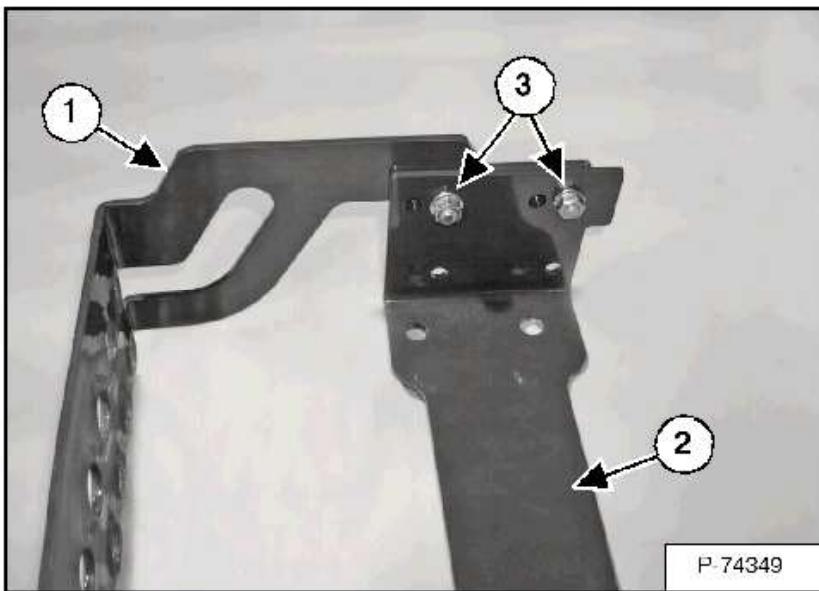
Figure 3



Install the clip nuts (Item 1) [Figure 3] onto the inner plate as shown.

NOTE: Apply a moderate bead of sealant around the holes and clips to seal against moisture.

Figure 4

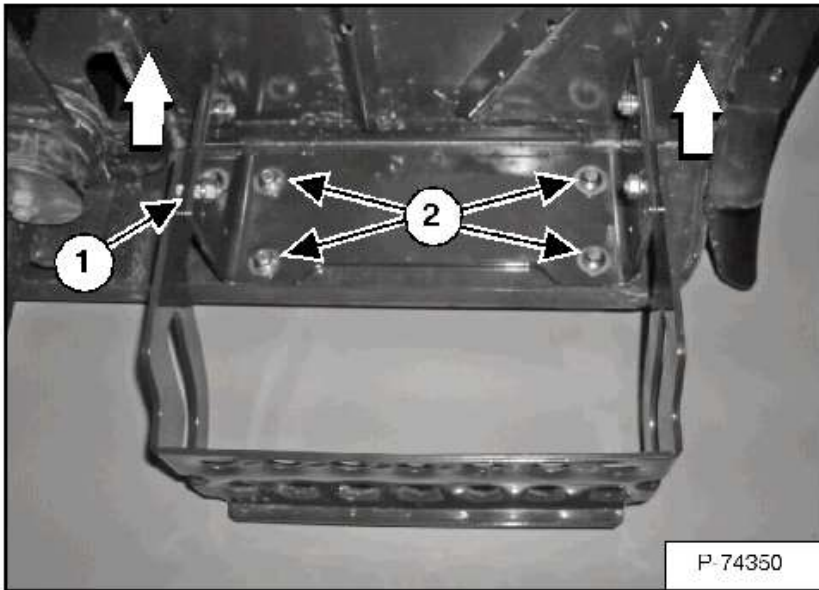


Position the step (Item 1) onto the bracket (Item 2) [Figure 4] .

Install the carriage head bolts and nuts (Item 3) [Figure 4] into the top holes on both sides of the assembly. Tighten to 24 - 26 N•m (18 - 19 ft-lb) torque.

NOTE: The bracket has three sets of holes which allow the step to be adjusted up, down, in or out as needed.

Figure 5

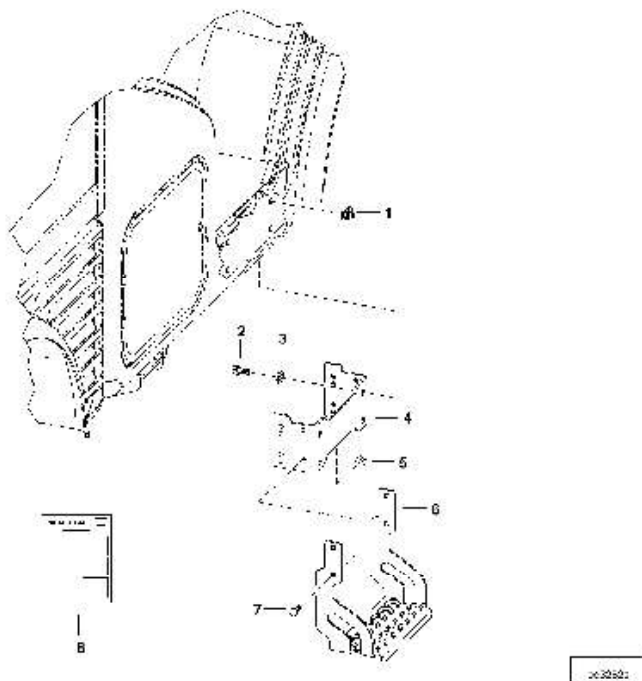


Hold the step and plate (Item 1) against the cab, install the four bolts and washers (Item 2) [Figure 5] .
Push the step up against bottom of the cab then tighten the bolts to 24 - 26 N•m (18 - 19 ft-lb) torque.

NOTE: Apply a medium strength thread locker to the threads of the bolts (Item 2) [Figure 5]

CUSTOMER PACKING LIST

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(Kit #7135575) Step Kit

REF.	PART NO.	DESCRIPTION	QTY.
1	6676169	NUT, CLIP	4
2	29CM825	BOLT (8 MM X 25 MM GRD 8.8)	4
3	17EM80	WASHER	4
4	7135578	BRACKET	1
5	51DM8	NUT (8 MM)	4
6	7135577	STEP	1
7	28CM820	BOLT, CARRIAGE (8 MM X 20 MM GRD 8.8)	1
8	6904948	INSTRUCTIONS	1