

INDEX

Section	Content	No.	
General information	Model identification and serial number location; component location; specifications	1	1
Overhaul instructions	Determining when to overhaul the engine; compression pressure measurement; troubleshooting; basic precautions for disassembly and assembly	2	2
Disassembly	Preparation for disassembly; electrical system; cooling system; fuel system; lubrication system; air inlet system and exhaust system; cylinder head and valve mechanism; timing gears and flywheel; cylinder block, crankshaft, pistons and oil pan	3	3
Inspection	Cylinder head and valve mechanism; timing gears and flywheel; cylinder block, crankshaft, pistons and oil pan	4	4
Assembly	Cylinder block, crankshaft, pistons and oil pan; timing gears and flywheel; cylinder head and valve mechanism; air inlet system and exhaust system; fuel system; lubrication system; cooling system; electrical system	5	5
Electrical system	General; starter; alternator; key shutoff system; automatic glow timer system	6	6
Cooling system	General; inspection (water pump; thermostat; thermoswitch; thermounit)	7	7
Lubrication system	General; inspection (oil pump; oil pressure switch; pressure relief valve)	8	8
Fuel system	General; fuel injection nozzle; fuel injection pump; governor; fuel pump; fuel filter	9	9
Air inlet system and exhaust system	General; Inspection	10	10
Maintenance	Lubrication and maintenance chart; engine oil and oil filter; valve clearance; fuel injection timing; fuel filter; fuel system priming; idle rpm setting; fuel injection nozzle; fan belt	11	11
Service data	Specifications; tightening torques; sealants; special tools	12	12