



Checking Wheel Mounting Nuts Tightening Torque

⚠ CAUTION

- Never operate tractor with a loose rim, wheel, or axle.
 - Any time bolts and nuts are loosened, retighten to specified torque.
 - Check all bolts and nuts frequently and keep them tight.
1. Check the wheel mounting nuts regularly especially when new. If there are loosened, tighten as follows.

Tightening torque	Front wheel mounting nut	M16	259.9 to 304.0 N·m 26.5 to 31.0 kgf·m 191.7 to 224.2 lbf·ft
	Rear wheel mounting nut	M16	259.9 to 304.0 N·m 26.5 to 31.0 kgf·m 191.7 to 224.2 lbf·ft

Disc : Manufactured by TITAN INTERNATIONAL INC.

Tightening torque	Front disc mounting nut (waffle wheel)	M16	298 to 366 N·m 30.4 to 37.3 kgf·m 220 to 270 lbf·ft
	Front disc mounting nut (Except waffle wheel)	M16	244 N·m 24.9 kgf·m 180 lbf·ft
	Rear disc mounting nut (steel disc)	M16	244 N·m 24.9 kgf·m 180 lbf·ft
	Rear disc mounting nut (cast iron disc)	M16	259.9 to 304.0 N·m 26.5 to 31.0 kgf·m 191.7 to 224.2 lbf·ft

Disc : Other manufactured

Tightening torque	Front and rear disc mounting nut (Both steel disc and cast iron disc)	M16	259.9 to 304.0 N·m 26.5 to 31.0 kgf·m 191.7 to 224.2 lbf·ft
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- (1) Front Wheel Mounting Nut
- (2) Front Disc Mounting Nut
- (3) Rear Wheel Mounting Nut
- (4) Rear Disc Mounting Nut

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Checking Tie-rod Dust Cover

1. Check to see that the dust covers are not damaged.
2. If the dust covers are damaged, replace the new ones.

■ IMPORTANT

- If the dust covers are cracked, water and dust invade into the tie-rod and it will be early wear.

- (1) Dust Cover

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