



Figure 9-49

STEERING COLUMN ASSEMBLY AND INSTALLATION

NOTE: The fixed steering column and the tilt/telescoping steering column use the same installation process. Review Figure 2.

1. If removed, install the steering column support bracket, 10, onto the clutch housing, 19, and the fuel tank onto the fire wall and steering column.
2. With the power steering motor flush, 11, against the bottom of the support bracket install the steering column, 5 or 6, with the alien head bolts, 12 and remove any support blocks.

NOTE: The steering shaft teeth need to be aligned with the steering motor teeth.

3. Install the gas shock, 16, by inserting dowel pin, 18, at the base of the shock and clamping the spring, 21, hinge, 23, and handle, 22, down on the top of the shock. Install allen head bolts, 17, to hold the spring, hinge, handle, and shock into the bracket on the column.
4. Install the dash console onto the firewall and support brackets on the steering column.
5. Install the throttle linkage, 7, to the right side of the steering column, 8, and stick the control lever through the console. Attach handgrip, 20, to the throttle lever.
6. Install the dash console side panels, 1 and 2, on both sides of the steering column, 5 and 6, Figure 1.
7. Install the steering wheel, 4, onto the shaft, securing with the retaining nut, 2. Install the adjustment knob, 3, for the telescoping column, 5.