

**FRONT COVER****Removal and Installation**

5B-63-67

**Removal**

1. Separate the transmission unit, Operation 5B-61-65.
2. Remove the snap ring at the end of the PTO shaft and main shaft.
3. Remove the lock bolt from PTO fork.
4. Pull out the gear cluster along with the PTO fork to the front.
5. Remove the screws and nut.
6. Remove the front cover.

**Installation**

7. Reverse procedures 1 to 6.

**NOTE:** When reassembling the PTO gear, adjust axial clearance, Part 6B.

