

Reassembly

13. Reverse procedures 1 to 12, except:
- Install the needle bearing and the front oil seals with the seal lips toward the bearing. Apply grease to the needle bearing.
 - Install the rear oil seal into the PTO shaft with the lip towards the transmission housing and the bottom against the shoulder in the PTO drive shaft.
 - Install the oil seal into the release guide with the lip toward the large end.

NOTE: Always use seal press plates to install seals and bearings.

- Apply grease to the internal splines of the input shaft coupling.

