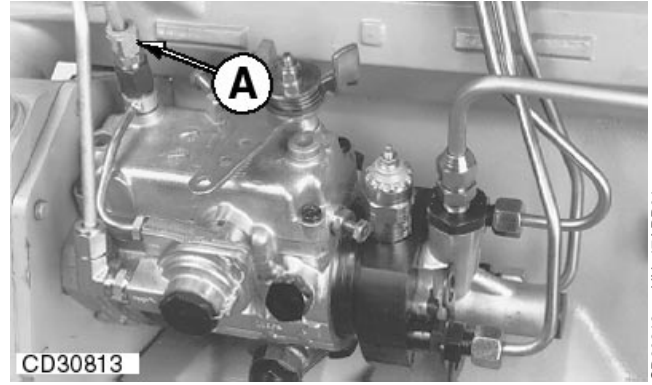


Stanadyne pump

CD30679 -UN-04MAY98



CD30813

Delphi/Lucas pump

CD30813 -UN-17APR01

B - In Area of Fuel Injection Pump

1. Loosen fuel return line (A) at fuel injection pump.
2. Operate the primer lever of fuel supply pump or the hand primer on fuel filter or switch on the ignition for application with electric supply pump.
3. As soon as fuel flow is free from air bubbles tighten fuel return line.

CD,CTM125,203 -19-07FEB01-2/3

C - In Area Behind Fuel Injection Pump

If engine will not start after the bleeding procedures described above, continue as follows:

1. Place throttle lever in fast idle position.
2. Using two open-end wrenches, loosen fuel line on at least three nozzles.
3. Turn over engine with starter motor until fuel flows free from bubbles out of loosened fuel nozzle connections. Retighten connections.



CD30680 -UN-04MAY98

CD,CTM125,203 -19-07FEB01-3/3