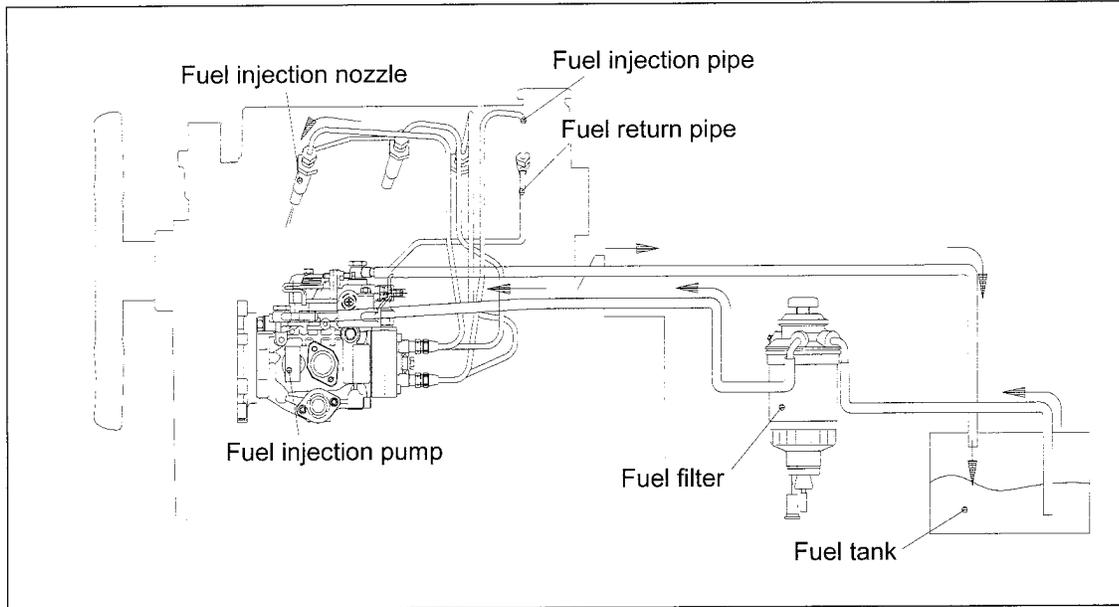


## 5-10. General maintenance (When required)

### (1) Air-bleeding from Fuel system

- The air in the fuel system may cause the weak injection and the failure of engine start or stop. To prevent such failures, exhaust the air from fuel system.

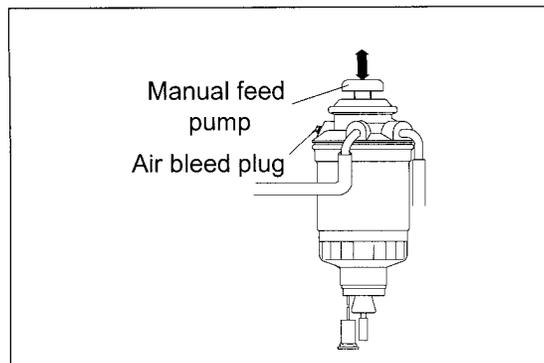


#### Notice

- ▶ When replacing fuel filter only, air-bleeding from fuel injection pipe is not necessary.

### ① Air-bleeding from Fuel filter

1. Loosen the air bleed plug of fuel filter flange.
2. Apply a rag to the air bleed plug and press the manual feed pump several times.  
If no bubbles from the plug, the process is completed.
3. Tighten the air bleed plug.



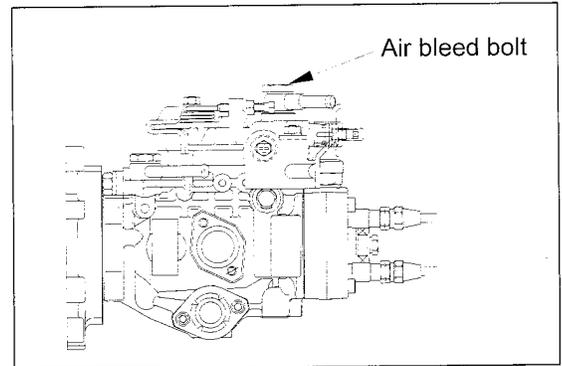
#### Notice

- ▶ If the foreign materials are stuck to the air bleed plug, it may prevent the air-bleeding. In this case, unscrew the air bleed plug and remove foreign materials by blowing.

## ② Air-bleeding from Fuel injection pump

1. Turn key switch to the "ON" position.
2. Loosen the air-bleed bolt by using a spanner and turn it by hands until it stops.
3. If clean fuel without bubbles comes out, turn the key switch to "OFF" position and tighten the air-bleed bolt.

**Tightening torque : 19.6~29.4 N.m  
(14.54~21.81 lb-ft)**



### Notice

► Cover the exhausted fuel with a rag so that it does not flow to other components.