

## SERVICING SPECIFICATIONS

Item		Factory Specification	Allowable Limit
Clutch Pedal	Free travel	20 to 30 mm 0.8 to 1.2 in.	–
Clutch Pedal Stopper Bolt	Clearance "A" between Stopper Bolt and Clutch Housing	8.5 mm 0.33 in.	–
	Height	18 to 22 mm 0.70 to 0.87 in.	–
Safety Switch Setting Position	Distance "A" of Safety Switch when Clutch Pedal Fully Depressed	17 to 21 mm 0.67 to 0.83 in.	–
Clutch Disc	Disc Surface to Rivet Top (Depth)	–	0.3 mm 0.012 in.
Clutch Disc Boss to Gear Shaft	Backlash (Displacement Around Disc Edge)	–	2.0 mm 0.079 in.
Pressure Plate	Flatness	–	0.2 mm 0.008 in.
Diaphragm Spring	Mutual Difference	–	0.5 mm 0.020 in.
Bi-speed turn cable outer	Distance "A"	18 mm 0.71 in.	–
Bi-speed turn cable inner	Distance "B"	10 mm 0.39 in.	–

## TIGHTENING TORQUES

Tightening torques of screws and nuts on the table below are especially specified.  
(For general use screws and nuts : See page G-8)

Item	N·m	kgf·m	ft-lbs
Clutch mounting screw	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Engine and clutch housing mounting screw and nut			
M8 screw	17.7 to 20.6	1.8 to 2.1	13.0 to 15.2
M10 nut	48.1 to 55.8	4.9 to 5.7	35.5 to 41.2
Steering wheel mounting nut	29.4 to 49.0	3.0 to 5.0	21.7 to 36.2
Joint bolt for delivery pipe of three point	34.3 to 44.1	3.5 to 4.5	25.3 to 32.5
Drag link slotted nut	17.7 to 34.3	1.8 to 3.5	13.0 to 25.3
Flare nut for 3P delivery pipe and power steering return pipe	29.4 to 39.2	3.0 to 4.0	21.7 to 28.9
Power steering delivery pipe	34.0 to 39.0	3.5 to 4.0	25.0 to 28.8