

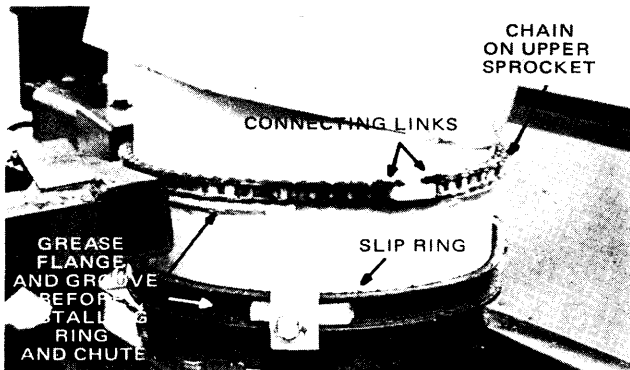
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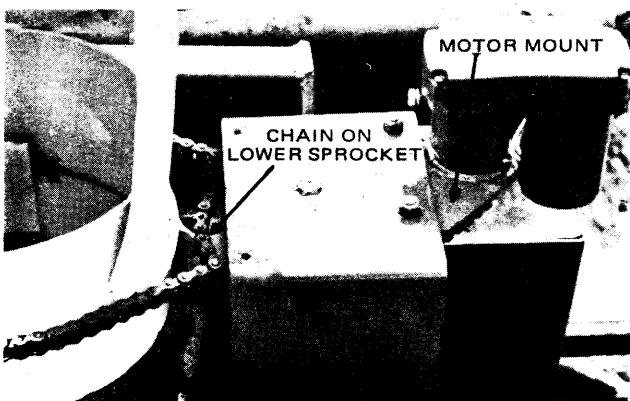
**MODEL
220**
**OWNERS
MANUAL
AND
ILLUSTRATED
PARTS
LIST**
TYPE 222T FOR MOUNTING ON TORO 72" GROUNDMASTER
TRADEMARK

ASSEMBLY

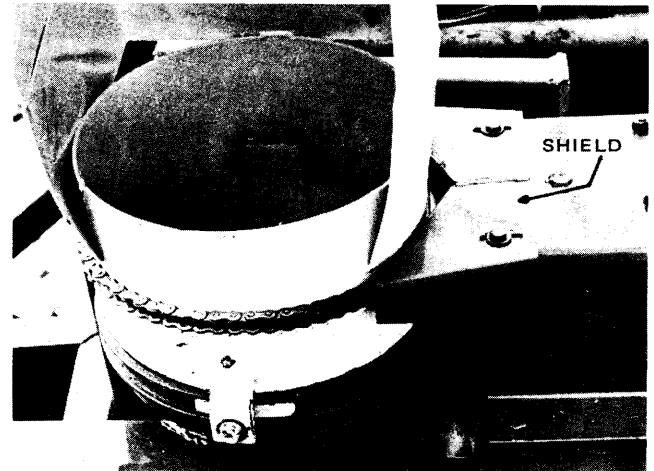
1. Remove the cutting unit according to the instructions in your Groundmaster 72 Owner's Manual Form No. 3310-586.
2. Oil the outside of the flange and the groove on the discharge opening.
3. Set the chute in place, slide sliders in place behind lugs and fasten with bolts provided. Make sure chute rotates freely.
4. Install the chain around the upper sprocket and the chute, and secure with the connecting links and spring clips.
5. Check the chain tension on upper sprocket and adjust if necessary by moving mounting bracket shown in Figure 2.
6. Install the chain shield and adjust it so that it just clears the chute when it turns.


Figure 1

7. Install the motor mount to the underside of the bracket as shown in Figure 2.
8. Install the chain around the lower sprocket and secure with the connecting link and spring clip. Adjust chain so there is about 1/4 inch of slack.

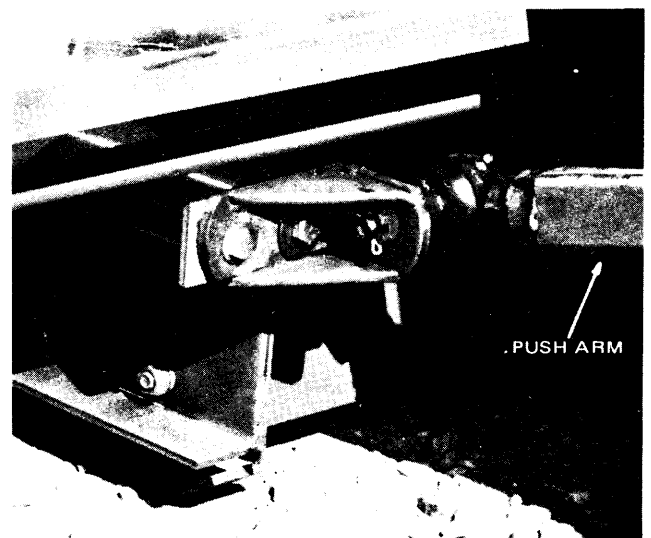

Figure 2

9. Remove the existing lift arm from the Groundmaster and install the new arm. See Figure 6.


Figure 3

10. Attach the push arms to the snow blower frame as shown in Figures 4 and 5.
11. Attach the drive shaft to the spline and secure with the roll pin. See Figure 5.

IMPORTANT: The yokes of the drive shaft must be in phase (in line).


Figure 4