

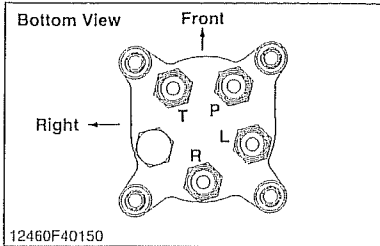
Steering Controller

1. Disconnect the power steering hoses (1), (2), (3), (4).
2. Remove the steering controller mounting screws and remove the steering controller (5).

(When reassembling)

- Be sure to connect the power steering hoses to their original position, and tighten them to the specified torque.

| Tightening torque | Power steering hose mounting nut | 28.4 to 30.0 N·m 2.9 to 3.1 kgf·m 20.9 to 22.1 ft-lbs |
|-------------------|----------------------------------|---|
|-------------------|----------------------------------|---|

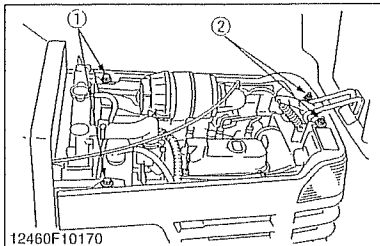


- (1) Cylinder Hose RH
- (2) Cylinder Hose LH
- (3) Return Hose
- (4) Delivery Hose
- (5) Steering Controller

- P: Pump Port
(Connect to Delivery Hose)]
T: Tank Port
(Connect to Return Hose)
L: L Port
(Connect to Cylinder LH Hose)
R: R Port
(Connect to Cylinder RH Hose)

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(2) Separating Power Steering Cylinder



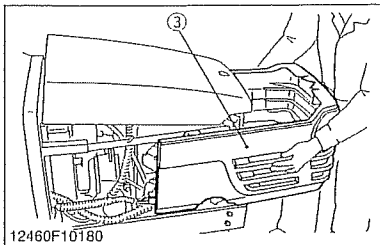
Under Cover

1. Remove the under cover mounting bolts (1), loosen the mounting nuts (2) and pull forward to remove the under cover (3).

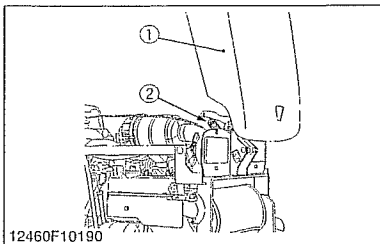
(When reassembling)

| Tightening torque | Under cover mounting bolt and nut | 7.8 to 8.8 N·m 0.8 to 0.9 kgf·m 5.8 to 6.5 ft-lbs |
|-------------------|-----------------------------------|---|
|-------------------|-----------------------------------|---|

- (1) Under Cover Mounting Bolt
- (2) Under Cover Mounting Nut
- (3) Under Cover



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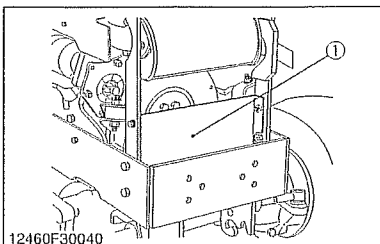


Bonnet

1. Remove the spring (2).
2. Remove the bonnet mounting bolt and nut, and remove the bonnet (1).

- (1) Bonnet
- (2) Spring

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Power Steering Cylinder

1. Remove the flywheel cover (1).
2. Disconnect the power steering cylinder hoses (3), (4).
3. Remove the cotter pin and remove the slotted nut for tie-rod (2).
4. Remove the power steering cylinder mounting screws and remove the power steering cylinder with tie-rod.

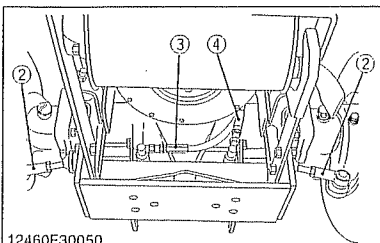
(When reassembling)

NOTE

- Tighten the slotted nut to 17.7 N·m (1.8 kgf·m, 13 ft-lbs). If the slot and pin hole do not meet, tighten the nut until they do meet, and install cotter pin.
- Be sure to split the cotter pin like an anchor.

| Tightening torque | Power steering cylinder hose | 28.4 to 30.0 N·m 2.9 to 3.1 kgf·m 20.9 to 22.1 ft-lbs |
|-------------------|------------------------------|---|
| | Tie-rod slotted nut | 17.7 to 34.3 N·m 1.8 to 3.5 kgf·m 13.0 to 25.3 ft-lbs |

- (1) Flywheel Cover
- (2) Tie-rod
- (3) Cylinder Hose RH
- (4) Cylinder Hose LH



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