



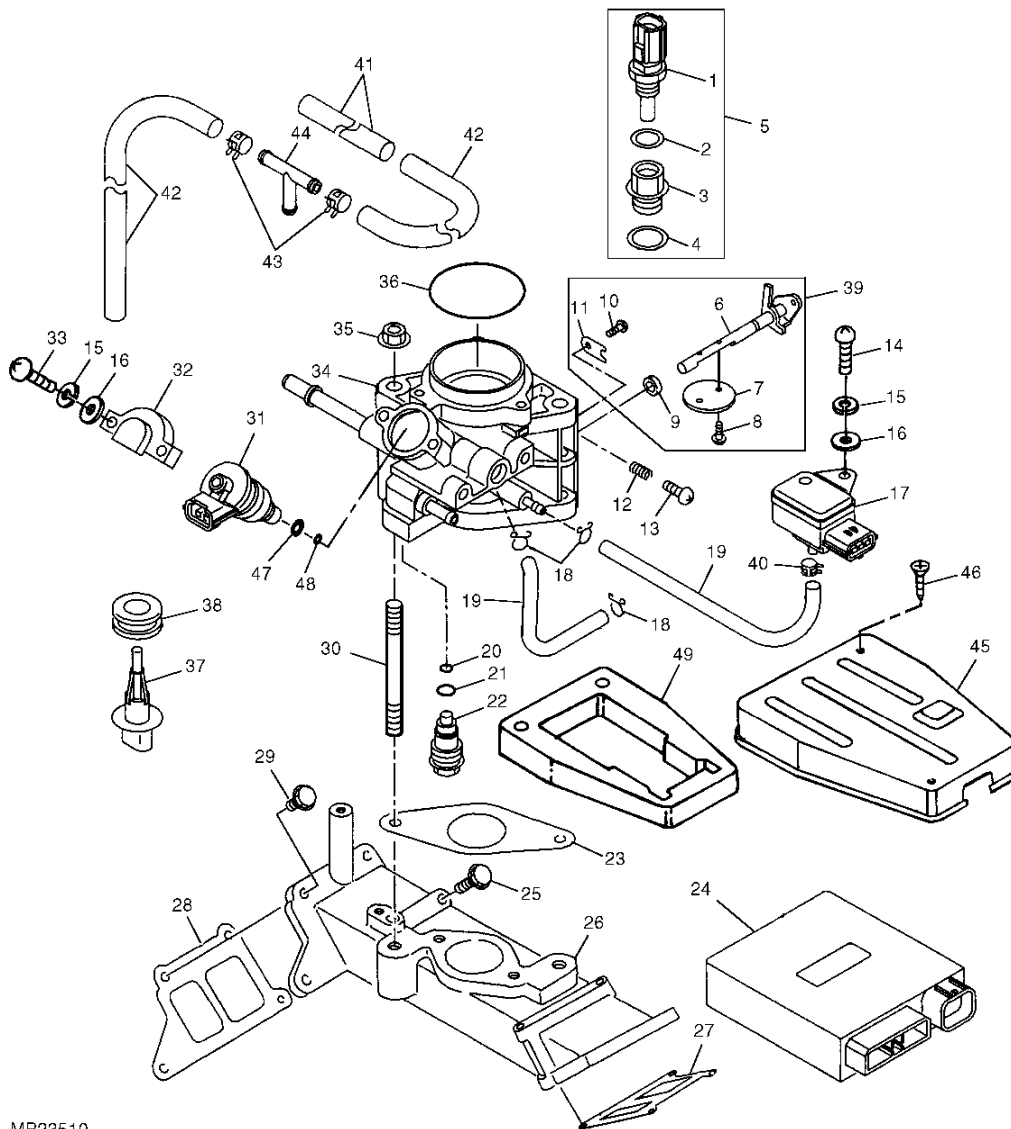
**John Deere - Parts Catalog**  
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Catalog Name: 425, 445 & 455 Lawn and Garden Tractors

Page Name: INTAKE MANIFOLD, FUEL INJECTOR AND THROTTLE BODY ASSEMBLY (445)



MP23510

key	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M117800	Sensor	1		
2	M117798	Grommet	1		(C)
3	M117801	Universal Joint	1		
4	M77746	Gasket	1		(C)
5	AM118233	Kit	1		NLA
6	.....	Shaft	1		
7	M125672	Valve	1		(NLA)
8	.....	Screw	1		
9	.....	Seal	1		
10	21M7244	Screw	1		M4 X 8
key	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS

11	.....	Retainer	1		
12	M114459	Spring	1		
13	21M7230	Screw	1		M4 X 14
14	21M7278	Screw	1		M5 X 10
15	24M7087	Washer	2		5.500 X 10 X 1 mm
16	12M7064	Lock Washer	2		5 mm
17	M117803	Sensor	1		MANIFOLD AIR PRESSURE
18	M74506	Clip	3		
19	.....	Hose	2		(MAKE FROM M118866)
20	M94237	Ring	1		(C)
<b>key</b>	<b>PART NO.</b>	<b>PART NAME</b>	<b>QTY</b>	<b>SERIAL NO.</b>	<b>REMARKS</b>
21	.....	O-Ring	1		(C)
22	M117806	Plug	1		NLA
23	M147958	Gasket	1		(C) (SUB FOR M114429)
24	AM121682	Module	1		FUEL INJECTION, (SUB FOR AM118805)
25	19M7834	Screw	3		M6 X 45
26	M114455	Intake Manifold	1		
27	M113685	Gasket	1		
28	M113684	Gasket	1		
29	19M7862	Screw	5		M6 X 20
30	M131834	Bolt	2		(SUB FOR M114461)
<b>key</b>	<b>PART NO.</b>	<b>PART NAME</b>	<b>QTY</b>	<b>SERIAL NO.</b>	<b>REMARKS</b>
31	M117805	Injection Nozzle	1		
32	M117802	Cover	1		NLA
33	21M7207	Screw	1		M5 X 20
34	AM118234	Housing	1		NLA; THROTTLE BODY
35	14M7273	Nut	2		M8
36	.....	Gasket	1		(C)
37	M147787	Sensor	1		AIR TEMPERATURE, (SUB FOR M117804)
38	.....	Grommet	1		(C)
39	AM117136	Kit	1		THROTTLE SHAFT
40	M118830	Clamp	1		NLA
<b>key</b>	<b>PART NO.</b>	<b>PART NAME</b>	<b>QTY</b>	<b>SERIAL NO.</b>	<b>REMARKS</b>
41	M93506	Conduit	1		
42	.....	Hose	2		(MAKE FROM M118826)NLA
43	M118825	Clamp	2		
44	M118824	Tee Fitting	1		
45	M115445	Cover	1		NLA
46	R77599	Screw	2		
47	M122644	O-Ring	1		
48	M122642	O-Ring	1		
49	M114922	Seal	1		NLA; HOUSING
..	AM118232	Seal Kit	1		THROTTLE REPAIR (INCLUDES PARTS MARKED (C))